

What is claimed is:

- ADD 7
1. A speaker diaphragm comprising:  
a diaphragm main body made from a resin; and  
a metallic plate attached to a major acoustic surface of  
the diaphragm main body adjacent to a voice coil bobbin attached  
to the diaphragm main body.
  2. The speaker diaphragm according to claim 1, wherein  
the diaphragm main body is molded by injection molding.
  3. The speaker diaphragm according to claim 2, wherein  
the metallic plate includes a plurality of elongated metallic  
elements that radially extend from proximally the voice coil  
bobbin.
  4. The speaker diaphragm according to claim 2, wherein  
the diaphragm main body has a recess portion to receive the  
metallic plate, and the metallic plate is attached to the  
diaphragm main body by an adhesive.
  5. The speaker diaphragm according to claim 1, wherein  
the diaphragm main body has one of a planar, dome and conical  
shape, and the voice coil bobbin is firmly secured to a periphery  
of the diaphragm main body.
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